

Date: Wednesday, 12/20/2006 11:59:22 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 29998		Part Number	: D35581		
Estimate Number	: 12602		Drawing Number	: D3558 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 12/20/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 1/5/2007 Qty: 8 Um: Each		
Previous Run	: N/A					
Written By	: <u>JL</u> 06/22/08					
Checked & Approved By	: <u>JL</u> 06/22/08					
Comment	: Est Rev: A New Issue 06-12-15 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063  <u>M103104</u> <u>07/01/08</u> (8)
2.0	WATER JET	FLOW WATER JET  <u>07/01/08</u> (8)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <u>07/01/08</u> (8)
4.0	QC8	SECOND CHECK  <u>07/01/08</u> (8)
5.0	PACKAGING 1	PACKAGING RESOURCE #1  <u>07/01/08</u> (8) <u>07/01/08</u> (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA  Date: 07/01/10  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/20/2006 11:59:23 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 29998

Part Number: D35581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

⑧ 07/01/10

Job Completion



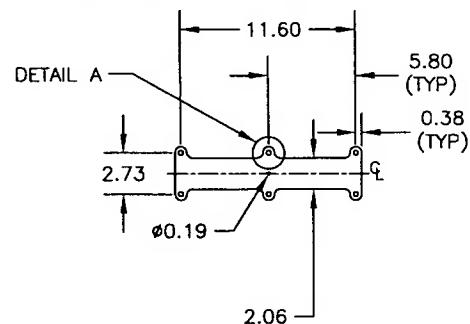
⑨ 07/01/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

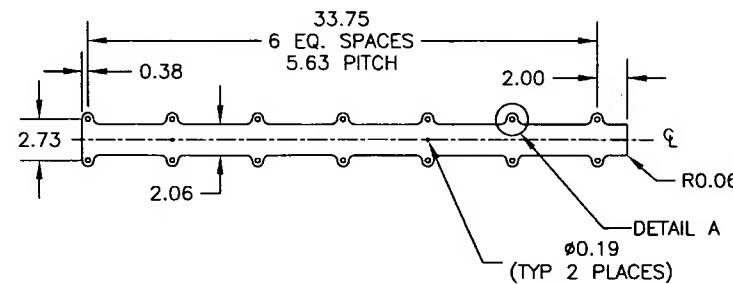
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

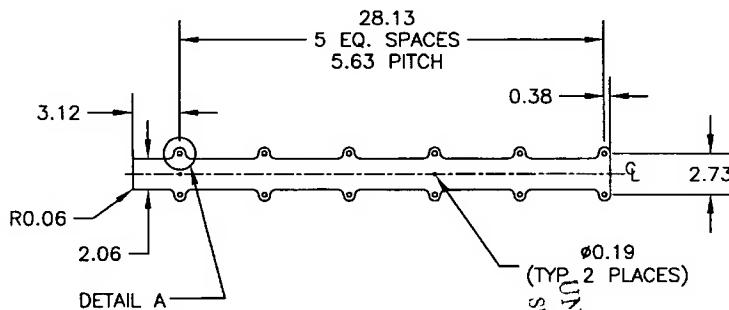
NOTE: Date & initial all entries



D3558-1 GASKET

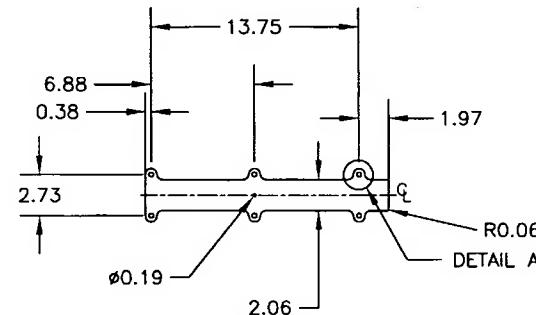


D3558-3 GASKET



D3558-5 GASKET

NO. 29498  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY



D3558-7 GASKET

**D3558-1/-3/-5/-7 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

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DART AEROSPACE USA, INC.

A	06.09.15	NEW ISSUE
DESIGN	PH	DRAWN BY PH
CHECKED	PH	APPROVED
DRAWING NO.	D3558	REV. A
DATE	06.09.15	SHEET 1 OF 1
TITLE	GASKET	SCALE
		1:8

RELEASED

06-12-12

DART AEROSPACE LTD	Work Order:	09998
Description: GASKET	Part Number:	D3558-1
Inspection Dwg: D3558; Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## **X First Article      X Prototype**

Measured by: <u>M. M.</u>	Audited by: <u>M.</u>	Prototype Approval: _____
Date: 07/01/08	Date: 07/01/08	Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	